

# FULL RANGE OF SERVICES FOR ALL RECIPROCATING COMPRESSORS



# **BURCKHARDT COMPRESSION** THOROUGH IN-HOUSE EXPERTISE ENSURING COMPREHENSIVE SUPPORT

Burckhardt Compression is one of the market leaders in the field of reciprocating compressors and the only manufacturer that offers a complete range of Laby<sup>®</sup> (labyrinth piston), Laby<sup>®</sup>-GI, Process Gas and Hyper Compressors.

Compressors often are crucial for high plant availability. For us as a leading compressor manufacturer, it is essential:

- to maximize your mean time between overhaul (MTBO)
- to minimize your downtimes
- that your compressors provide economic and reliable operation for decades

We support you with all services ranging from spare parts logistics to comprehensive overhauls for all brands of reciprocating compressors.

## BURCKHARDT COMPRESSION'S ENHANCED SERVICE CAPABILITIES:

- Specialists with extensive OEM know-how
- Expertise in all specific fields of compression technology
- Solid experience with and therefore excellent support for demanding applications handling cryogenic, abrasive, corrosive, toxic or explosive gases and for applications with very high pressures up to 3'500 bara (50'000 psia)
- In-house engineering and manufacturing expertise and state-of-the-art analysis tools
- Since the 1990s, in-house tribology research conducted on our own test compressors in up-to-date laboratories using cutting-edge measurement equipment

Our solutions offer guaranteed maximum efficiency and durability.

#### RESEARCH & DEVELOPMENT

Tribology incl. test beds Finite element analysis Mechatronics

#### SERVICES

Engineering services
Spare parts logistics
Revamps
Field service
Valve service
Component repair
Technical support
Monitoring and
diagnostics
Training



#### MANUFACTURING

CAM in-house machining
Purchasing
Assembly
Test beds
Quality assurance

## COMPRESSOR DESIGN

Instationary fluid dynamics Pre-sales support Engineering analysis Feasibility study Selection and sizing Pulsation and vibration studies 3D CAD Compressor valves Rings and packings

#### PLANT ENGINEERING

Contracting Customer and standard specifications Compressor and auxiliaries on modules Cooling water system Instrument and control, motors PLC programming Turn-key projects



## **COMPRESSOR SOLUTIONS** – OEM WITH OVER 160 YEARS OF DESIGN AND MANUFACTURING EXPERIENCE

Burckhardt Compression is recognized as the global technology leader in the reciprocating compressor world. As an OEM with over 160 years of in-house experience in developing, engineering, and manufacturing compressors, we are committed to highest reliability and



Laby® – Labyrinth Piston Compressor Contactless labyrinth sealing for highest availability

- Unique contact-less labyrinth sealing technology
- Insensitive to particles and contaminated gases
- No contamination of the pure gas with abrasives or oil



Laby®-GI Compressor Fully balanced reciprocating compressor with highest operational flexibility

- No vibrations due to the fully balanced design
- Non-complex compressor system for lowest maintenance costs and simple operation
- Flexible solution for a wide range of applications such as ME-GI, FSRU and LNG FPSO





Process Gas Compressor API 618 – Designed for lowest life cycle costs

- Simple and robust compressor design
- Lubricated up to 1'000 bara (14'500 psia), non-lubricated up to 300 bara (4'300 psia)
- Designed for lowest life cycle costs



Hyper Compressor For LDPE production – customers' choice since 1951

- Design with lowest number of cylinders in the market
- High quality key components designed for safe operation and long lifetime

## **KEY COMPRESSOR COMPONENTS** – LATEST TECHNOLOGIES FOR BEST PERFORMANCE AND LONGEST LIFETIME FOR ALL RECIPROCATING COMPRESSORS



Always having the best MTBO in mind, we provide a wide range of in-house engineered top quality compressor components with OEM guarantee according to your application specific requirements and operating conditions:

- Valves: We offer three types of custom-engineered valves for your specific application:
  - Burckhardt Poppet Valve<sup>™</sup>
  - Burckhardt Plate Valve<sup>™</sup>
  - · Manley<sup>®</sup> valve, licensed by Burckhardt Compression



- Piston rings: various patented designs and materials
- Guide rings: pressure relieved
- Piston rod packings: application specific systems
- Packing rings: tribology research and laboratory tests
- Oil scrapers: application-specific material selection
- Hyper/secondary compressor parts: continuous development to optimize design

# **REDUCE OPERATING COSTS** FOR ALL YOUR RECIPROCATING COMPRESSORS

## LIFETIME OF A COMPRESSOR



DOES YOUR COMPRESSOR STILL ACHIEVE THE EXCELLENT PERFORMANCE YOU REQUIRE?

## **BURCKHARDT VALVE SERVICE**



Burckhardt Compression has over 120 years of experience in valve design and manufacturing and offers its own leading in-house valve technology.

- Analysis of valve condition
- Tracking of valve history
- OEM valve engineering
- Valve cleaning and overhauls
- Complete quality inspection
- State-of-the-art leak test
- Root cause analysis
- Corrosion protection

#### SPARE PARTS LOGISTICS



Highest Swiss quality OEM spare parts guarantee lowest life cycle costs. Our state-of-the-art in-house technology is incorporated in all components.

- Original spare parts with OEM guarantee
- Spare parts frame agreements
- Stock recommendations
- Express service for emergencies
- Over 16'000 parts on stock
- 12 month guarantee
- Save time and money!
  Use the Burckhardt e-Shop<sup>™</sup> –
  the easy spare parts identification and ordering system

## FIELD SERVICE



Our professional field engineers have gained their reciprocating compressor know-how over many years and have extensive expertise in each particular application. Fast servicing and the highest level of commitment are guaranteed.

- On-site assembly and installation
- Erection/commissioning
- High safety standards SCC and HUET certified
- Turn-key installations
- Start-up support
- Service contracts/preventive maintenance
- Plant overhaul/revision
- 12 month guarantee

#### **TECHNICAL SUPPORT**



Our experienced compressor professionals provide technical support on a 24/7 basis. Quick answers and sustainable solutions are guaranteed.

- Performance analysis for optimized and efficient compressor operation
- Start-up support
- Troubleshooting
- Root cause analysis
- Emergency availability 24/7
- On-site failure analysis
- Online diagnostic support
- Consulting

OEM GUARANTEE AND BEST LIFE CYCLE COSTS ONSHORE AND OFFSHORE: BENEFIT FROM OUR SKILLED RECIP EXPERTS PROFESSIONAL SUPPORT FROM OUR WELL TRAINED AND EXPERIENCED SPECIALISTS

#### **COMPONENT REPAIR**



Our repair service with OEM background stands for high quality and rapid turnaround.

- Condition analysis
- Recommendations concerning which parts can be repaired or need to be replaced
- Incorporation of the latest technology where possible
- 12 month guarantee
- Repair of components, such as high pressure / low pressure packings, piston rod packings, high pressure lubrication pumps, guide bearings, crossheads, crankshafts, piston rods, cylinders

#### **ENGINEERING SERVICES**



Burckhardt Compression has over 40 years of experience in the field of structural analysis. With our latest in-house developed sophisticated sizing and analysis tools, we are able to provide mechanical and structural analysis from components to complete compressor systems, particularly in the event of new operating conditions and plant capacity increase.

- State-of-the-art pulsation and vibration analysis
- Finite element analysis
- Unique analysis models for high pressure application up to 3'500 bara (50'000 psia)
- Reverse engineering and reengineering for own as well as for other brand compressor systems
- Dynamic analysis for any compressor parts

## REVAMPS



If your existing plant calls for productivity improvement, we are the reliable partner. Compressor revamps are carried out using the latest in-house technologies. We offer comprehensive service solutions: from logistics to commissioning.

- Modernizing
- Upgrades / retrofits
- Relocation of machines
- Debottlenecking
- Operation mode studies for own as well as for other brand compressor systems
- Lubricated to non-lubricated conversions
- Turn-key installations

## SAVE MONEY AND GET "AS NEW" GUARANTEE

## SOPHISTICATED IN-HOUSE SIZING AND ANALYSIS TOOLS

## REJUVENATE OR TUNE YOUR COMPRESSOR

#### **MONITORING & DIAGNOSTICS**



Reciprocating compressors must operate 365 days per year without interruption and must maintain a high degree of efficiency. Avoid breakdowns and production loss and increase plant safety by using a qualified system for online condition monitoring and diagnostics.

- Support for system evaluation
- Comprehensive customized service from diagnostic service to predictive maintenance
- Full service agreements for maximum availability
- Data analysis from different compressors
- Broad experience due to compressor installations in various processes
- Online diagnostic services
- Burckhardt Compression recommends

MAXIMIZE RELIABILITY AND EXTEND MEAN TIME BETWEEN OVERHAUL

## COMPRESSOR TECHNOLOGY TRAINING



Visit our modern and fully equipped training facility in Switzerland. The workshop and assembly hall are located next door. Optimize your compressor operation and ensure plant safety.

- Theoretical and practical training from the compressor experts
- Full-size equipment (Laby<sup>®</sup>, Process Gas and Hyper Compressor)
- Standard trainings, customer specific programs on request

## YOUR BENEFITS FOR CHOOSING US AS YOUR SERVICE PARTNER

- Reduced operating and maintenance costs
- Minimized downtimes and longest MTBO
- In-house state-of-the-art sizing tools and latest technologies backed by our recognized OEM expertise for the best possible support and sustainable solutions
- Experienced support for compressors in demanding applications:

cryogenic, abrasive, corrosive, toxic or explosive gases and for applications with very high pressures up to 3'500 bara (50'000 psia).

- Extensive guarantees for spare parts, field service and component repair
- Our extensive service network enables us to offer a worldwide service, no matter where all your plants are located

HAVE YOUR OWN COMPRESSOR SPECIALISTS



## **RECIPROCATING COMPRESSORS**

LEADING TECHNOLOGY FOR LOWEST LIFE CYCLE COSTS



**Compressors** Fully balanced

Process Gas Compressors API 618 – lowest life cycle costs

Hyper Compressors Safe and reliable up to 3'500 bara / 51'000 psia

Standard High Pressure Compressors Compact package for demanding applications



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#### COMPRESSOR COMPONENTS

BEST PERFORMANCE AND LONGEST LIFETIME

Compressor valves

Redura<sup>®</sup> rings & packings

Capacity control systems

Capital parts

Labyrinth piston compressor components

Hyper/secondary compressor components

## SERVICES

THE FULL RANGE

Burckhardt Valve Service
Spare parts logistics
Field service
Technical support
Revamps & upgrades
Component repair
Condition monitoring & diagnostics
Training



#### Your local contact

